



1

LEVER

Black-oxide steel.



2

HANDLE

Type PLX. (see page 386) Phenolic based (PF) Duroplast, black colour, glossy finish.



3

WASHER

Hardened steel.



4

HELICAL CAM

Hardened steel.



5

REFERENCE BUSHING (EXECUTIONS GN 918.1-KVS, GN 918.1-GVS, GN 918.1-SKS)

Hardened steel.



6

THREADED BUSHING (EXECUTIONS GN 918.1-KVB, GN 918.1-GVB, GN 918.1-SKB)

Hardened steel.



8

STANDARD EXECUTIONS

Nitrided steel threaded pin:

- **GN 918.1-KV**: with angled lever- **GN 918.1-GV**: with straight lever.- **GN 918.1-SK**: with hexagon.

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Nitrided and black-oxide steel cylindrical head screw on the operator side:

- **GN 918.1-KVS**: with angled lever- **GN 918.1-GVS**: with straight lever.- **GN 918.1-SKS**: with hexagon.

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Nitrided and black-oxide steel cylindrical head screw on the rear side:

- **GN 918.1-KVB**: with angled lever- **GN 918.1-GVB**: with straight lever.- **GN 918.1-SKB**: with hexagon.

12

Suffix for the direction of the locking action:

- **L**: anticlockwise locking action.- **R**: clockwise locking action (version shown in the drawings).

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FEATURES AND APPLICATIONS

The GN 918.1 cam locking levers have a circumferential wedge-shaped surface and enable the achievement of high locking grades with fast and safe locking-unlocking movements.

Thanks to the reduced inclination angle (cam angle), the system is self-locking.

The lever is connected to the cam by means of a toothed element providing precise positioning while releasing the screw.

The washer eliminates the need for expensive items with female threads and therefore the screw can be used directly on T-nuts for connection plates.



16



17



18



19

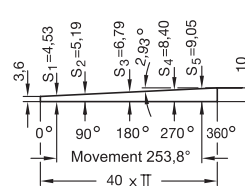
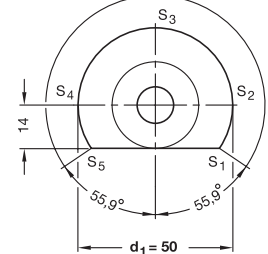
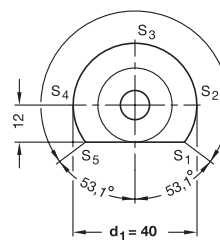


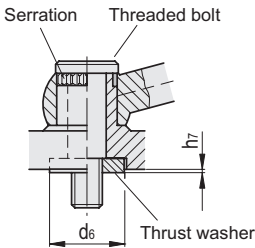
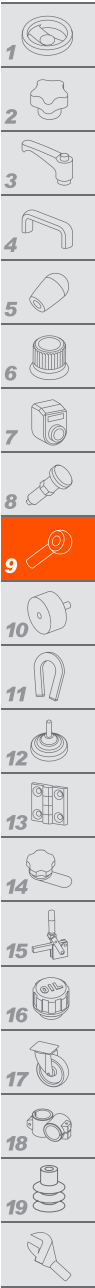
20

**GN 918.1 L/R**

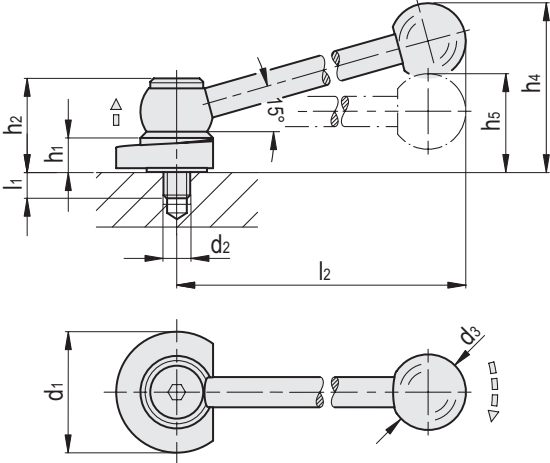
Movement 253,8°

Movement 248,2°

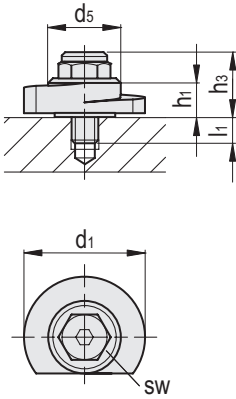




GN 918.1-KV
GN 918.1-GV



GN 918.1-SK



Conversion Table
1 mm = 0.039 inch

d3 - d1	
mm	inch
25	0.98
30	1.17
40	1.56
50	1.95

GN 918.1-KV

Code	Description	d3	d1 -0.5	d2	d5	d6	l1	l2	h1	h2	h4	h7	⚖
GN.31805	GN 918.1-40-KV-L	25	40	M 8	24	20	8	100	10	31	55	0.2	195
GN.31806	GN 918.1-40-KV-R	25	40	M 8	24	20	8	100	10	31	55	0.2	195
GN.31810	GN 918.1-50-KV-L	30	50	M 10	28	24	11	116	12	35	62	0.2	292
GN.31811	GN 918.1-50-KV-R	30	50	M 10	28	24	11	116	12	35	62	0.2	292

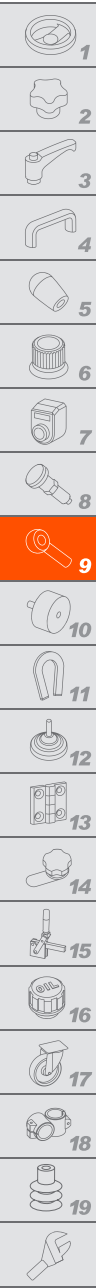
METRIC

GN 918.1-GV

Code	Description	d3	d1 -0.5	d2	d5	d6	l1	l2	h1	h2	h5	h7	⚖
GN.82331	GN 918.1-40-GV-L	25	40	M 8	24	20	8	100	10	31	31	0.2	178
GN.82361	GN 918.1-40-GV-R	25	40	M 8	24	20	8	100	10	31	31	0.2	178
GN.82536	GN 918.1-50-GV-L	30	50	M 10	28	24	11	116	12	35	36	0.2	292
GN.82576	GN 918.1-50-GV-R	30	50	M 10	28	24	11	116	12	35	36	0.2	292

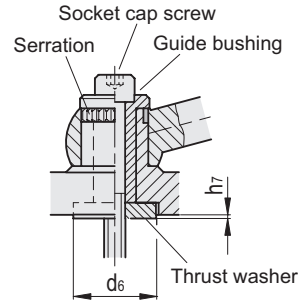
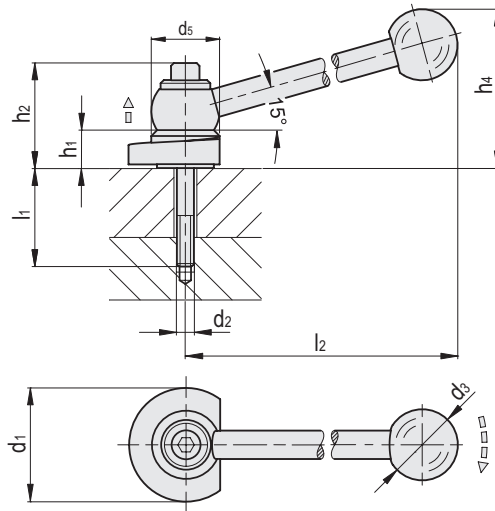
GN 918.1-SK

Code	Description	d1 -0.5	d2	d5	d6	l1	h1	h3	h7	sw	⚖
GN.82456	GN 918.1-40-SK-L	40	M 8	24	20	8	10	21.5	0.2	15	84
GN.82476	GN 918.1-40-SK-R	40	M 8	24	20	8	10	21.5	0.2	15	84
GN.82681	GN 918.1-50-SK-L	50	M 10	28	24	11	12	24.5	0.2	19	155
GN.82701	GN 918.1-50-SK-R	50	M 10	28	24	11	12	24.5	0.2	19	155



Conversion Table
1 mm = 0.039 inch

d3 - d1	
mm	inch
25	0.98
30	1.17
40	1.56
50	1.95

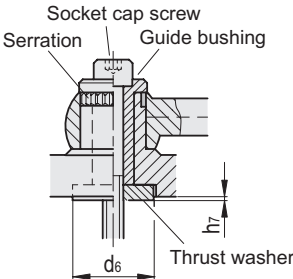
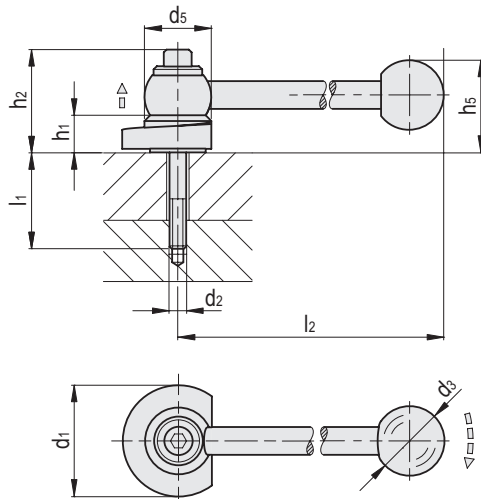


METRIC

GN 918.1-KVS

Code	Description	d3	d1 -0.5	d2	d5	d6	l1	l2	h1	h2	h4	h7	Δ
GN.82421	GN 918.1-40-KVS-L-10	25	40	M 6	24	20	10	100	10	36	55	0.2	196
GN.82422	GN 918.1-40-KVS-L-15	25	40	M 6	24	20	15	100	10	36	55	0.2	197
GN.82423	GN 918.1-40-KVS-L-20	25	40	M 6	24	20	20	100	10	36	55	0.2	198
GN.82424	GN 918.1-40-KVS-L-25	25	40	M 6	24	20	25	100	10	36	55	0.2	199
GN.82425	GN 918.1-40-KVS-L-30	25	40	M 6	24	20	30	100	10	36	55	0.2	200
GN.82426	GN 918.1-40-KVS-L-40	25	40	M 6	24	20	40	100	10	36	55	0.2	202
GN.82427	GN 918.1-40-KVS-L-45	25	40	M 6	24	20	45	100	10	36	55	0.2	202
GN.82428	GN 918.1-40-KVS-L-50	25	40	M 6	24	20	50	100	10	36	55	0.2	203
GN.82429	GN 918.1-40-KVS-L-60	25	40	M 6	24	20	60	100	10	36	55	0.2	205
GN.82430	GN 918.1-40-KVS-L-65	25	40	M 6	24	20	65	100	10	36	55	0.2	207
GN.82431	GN 918.1-40-KVS-L-70	25	40	M 6	24	20	70	100	10	36	55	0.2	209
GN.82432	GN 918.1-40-KVS-L-80	25	40	M 6	24	20	80	100	10	36	55	0.2	211
GN.82433	GN 918.1-40-KVS-L-90	25	40	M 6	24	20	90	100	10	36	55	0.2	213
GN.82436	GN 918.1-40-KVS-R-10	25	40	M 6	24	20	10	100	10	36	55	0.2	196
GN.82437	GN 918.1-40-KVS-R-15	25	40	M 6	24	20	15	100	10	36	55	0.2	197
GN.82438	GN 918.1-40-KVS-R-20	25	40	M 6	24	20	20	100	10	36	55	0.2	198
GN.82439	GN 918.1-40-KVS-R-25	25	40	M 6	24	20	25	100	10	36	55	0.2	199
GN.82440	GN 918.1-40-KVS-R-30	25	40	M 6	24	20	30	100	10	36	55	0.2	200
GN.82441	GN 918.1-40-KVS-R-40	25	40	M 6	24	20	40	100	10	36	55	0.2	202
GN.82442	GN 918.1-40-KVS-R-45	25	40	M 6	24	20	45	100	10	36	55	0.2	202
GN.82443	GN 918.1-40-KVS-R-50	25	40	M 6	24	20	50	100	10	36	55	0.2	203
GN.82444	GN 918.1-40-KVS-R-60	25	40	M 6	24	20	60	100	10	36	55	0.2	205
GN.82445	GN 918.1-40-KVS-R-65	25	40	M 6	24	20	65	100	10	36	55	0.2	207
GN.82446	GN 918.1-40-KVS-R-70	25	40	M 6	24	20	70	100	10	36	55	0.2	209
GN.82447	GN 918.1-40-KVS-R-80	25	40	M 6	24	20	80	100	10	36	55	0.2	211
GN.82448	GN 918.1-40-KVS-R-90	25	40	M 6	24	20	90	100	10	36	55	0.2	213
GN.82651	GN 918.1-50-KVS-L-12	30	50	M 8	28	24	12	116	12	41	62	0.2	292
GN.82652	GN 918.1-50-KVS-L-22	30	50	M 8	28	24	22	116	12	41	62	0.2	296
GN.82653	GN 918.1-50-KVS-L-32	30	50	M 8	28	24	32	116	12	41	62	0.2	300
GN.82654	GN 918.1-50-KVS-L-42	30	50	M 8	28	24	42	116	12	41	62	0.2	303
GN.82655	GN 918.1-50-KVS-L-52	30	50	M 8	28	24	52	116	12	41	62	0.2	308
GN.82656	GN 918.1-50-KVS-L-62	30	50	M 8	28	24	62	116	12	41	62	0.2	311
GN.82657	GN 918.1-50-KVS-L-72	30	50	M 8	28	24	72	116	12	41	62	0.2	315
GN.82658	GN 918.1-50-KVS-L-82	30	50	M 8	28	24	82	116	12	41	62	0.2	319
GN.82659	GN 918.1-50-KVS-L-92	30	50	M 8	28	24	92	116	12	41	62	0.2	321
GN.82660	GN 918.1-50-KVS-L-102	30	50	M 8	28	24	102	116	12	41	62	0.2	319
GN.82661	GN 918.1-50-KVS-L-112	30	50	M 8	28	24	112	116	12	41	62	0.2	328
GN.82665	GN 918.1-50-KVS-R-12	30	50	M 8	28	24	12	116	12	41	62	0.2	292
GN.82666	GN 918.1-50-KVS-R-22	30	50	M 8	28	24	22	116	12	41	62	0.2	296
GN.82667	GN 918.1-50-KVS-R-32	30	50	M 8	28	24	32	116	12	41	62	0.2	300
GN.82668	GN 918.1-50-KVS-R-42	30	50	M 8	28	24	42	116	12	41	62	0.2	303
GN.82669	GN 918.1-50-KVS-R-52	30	50	M 8	28	24	52	116	12	41	62	0.2	308
GN.82670	GN 918.1-50-KVS-R-62	30	50	M 8	28	24	62	116	12	41	62	0.2	311
GN.82671	GN 918.1-50-KVS-R-72	30	50	M 8	28	24	72	116	12	41	62	0.2	315
GN.82672	GN 918.1-50-KVS-R-82	30	50	M 8	28	24	82	116	12	41	62	0.2	319
GN.82673	GN 918.1-50-KVS-R-92	30	50	M 8	28	24	92	116	12	41	62	0.2	321
GN.82674	GN 918.1-50-KVS-R-102	30	50	M 8	28	24	102	116	12	41	62	0.2	319
GN.82675	GN 918.1-50-KVS-R-112	30	50	M 8	28	24	112	116	12	41	62	0.2	328

Conversion Table	
1 mm = 0.039 inch	
d3 - d1	
mm	inch
25	0.98
30	1.17
40	1.56
50	1.95



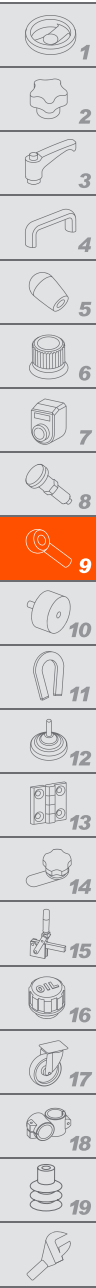
GN 918.1-GVS

METRIC

Code	Description	d3	d1 -0.5	d2	d5	d6	l1	l2	h1	h2	h5	h7	⚖
GN.82341	GN 918.1-40-GVS-L-10	25	40	M 6	24	20	10	100	10	36	31	0.2	195
GN.82342	GN 918.1-40-GVS-L-15	25	40	M 6	24	20	15	100	10	36	31	0.2	196
GN.82343	GN 918.1-40-GVS-L-20	25	40	M 6	24	20	20	100	10	36	31	0.2	197
GN.82344	GN 918.1-40-GVS-L-25	25	40	M 6	24	20	25	100	10	36	31	0.2	198
GN.82345	GN 918.1-40-GVS-L-30	25	40	M 6	24	20	30	100	10	36	31	0.2	199
GN.82346	GN 918.1-40-GVS-L-40	25	40	M 6	24	20	40	100	10	36	31	0.2	200
GN.82347	GN 918.1-40-GVS-L-45	25	40	M 6	24	20	45	100	10	36	31	0.2	201
GN.82348	GN 918.1-40-GVS-L-50	25	40	M 6	24	20	50	100	10	36	31	0.2	201
GN.82349	GN 918.1-40-GVS-L-60	25	40	M 6	24	20	60	100	10	36	31	0.2	203
GN.82350	GN 918.1-40-GVS-L-65	25	40	M 6	24	20	65	100	10	36	31	0.2	205
GN.82351	GN 918.1-40-GVS-L-70	25	40	M 6	24	20	70	100	10	36	31	0.2	207
GN.82352	GN 918.1-40-GVS-L-80	25	40	M 6	24	20	80	100	10	36	31	0.2	209
GN.82353	GN 918.1-40-GVS-L-90	25	40	M 6	24	20	90	100	10	36	31	0.2	211
GN.82371	GN 918.1-40-GVS-R-10	25	40	M 6	24	20	10	100	10	36	31	0.2	195
GN.82372	GN 918.1-40-GVS-R-15	25	40	M 6	24	20	15	100	10	36	31	0.2	196
GN.82373	GN 918.1-40-GVS-R-20	25	40	M 6	24	20	20	100	10	36	31	0.2	197
GN.82374	GN 918.1-40-GVS-R-25	25	40	M 6	24	20	25	100	10	36	31	0.2	198
GN.82375	GN 918.1-40-GVS-R-30	25	40	M 6	24	20	30	100	10	36	31	0.2	199
GN.82376	GN 918.1-40-GVS-R-40	25	40	M 6	24	20	40	100	10	36	31	0.2	200
GN.82377	GN 918.1-40-GVS-R-45	25	40	M 6	24	20	45	100	10	36	31	0.2	201
GN.82378	GN 918.1-40-GVS-R-50	25	40	M 6	24	20	50	100	10	36	31	0.2	201
GN.82379	GN 918.1-40-GVS-R-60	25	40	M 6	24	20	60	100	10	36	31	0.2	203
GN.82380	GN 918.1-40-GVS-R-65	25	40	M 6	24	20	65	100	10	36	31	0.2	205
GN.82381	GN 918.1-40-GVS-R-70	25	40	M 6	24	20	70	100	10	36	31	0.2	207
GN.82382	GN 918.1-40-GVS-R-80	25	40	M 6	24	20	80	100	10	36	31	0.2	209
GN.82383	GN 918.1-40-GVS-R-90	25	40	M 6	24	20	90	100	10	36	31	0.2	211
GN.82581	GN 918.1-50-GVS-L-12	30	50	M 8	28	24	12	116	12	41	36	0.2	292
GN.82582	GN 918.1-50-GVS-L-22	30	50	M 8	28	24	22	116	12	41	36	0.2	296
GN.82583	GN 918.1-50-GVS-L-32	30	50	M 8	28	24	32	116	12	41	36	0.2	300
GN.82584	GN 918.1-50-GVS-L-42	30	50	M 8	28	24	42	116	12	41	36	0.2	303
GN.82585	GN 918.1-50-GVS-L-52	30	50	M 8	28	24	52	116	12	41	36	0.2	308
GN.82586	GN 918.1-50-GVS-L-62	30	50	M 8	28	24	62	116	12	41	36	0.2	311
GN.82587	GN 918.1-50-GVS-L-72	30	50	M 8	28	24	72	116	12	41	36	0.2	315
GN.82588	GN 918.1-50-GVS-L-82	30	50	M 8	28	24	82	116	12	41	36	0.2	319
GN.82589	GN 918.1-50-GVS-L-92	30	50	M 8	28	24	92	116	12	41	36	0.2	321
GN.82590	GN 918.1-50-GVS-L-102	30	50	M 8	28	24	102	116	12	41	36	0.2	319
GN.82591	GN 918.1-50-GVS-L-112	30	50	M 8	28	24	112	116	12	41	36	0.2	328
GN.82601	GN 918.1-50-GVS-R-12	30	50	M 8	28	24	12	116	12	41	36	0.2	292
GN.82602	GN 918.1-50-GVS-R-22	30	50	M 8	28	24	22	116	12	41	36	0.2	296
GN.82603	GN 918.1-50-GVS-R-32	30	50	M 8	28	24	32	116	12	41	36	0.2	300
GN.82604	GN 918.1-50-GVS-R-42	30	50	M 8	28	24	42	116	12	41	36	0.2	303
GN.82605	GN 918.1-50-GVS-R-52	30	50	M 8	28	24	52	116	12	41	36	0.2	308
GN.82606	GN 918.1-50-GVS-R-62	30	50	M 8	28	24	62	116	12	41	36	0.2	311
GN.82607	GN 918.1-50-GVS-R-72	30	50	M 8	28	24	72	116	12	41	36	0.2	315
GN.82608	GN 918.1-50-GVS-R-82	30	50	M 8	28	24	82	116	12	41	36	0.2	319
GN.82609	GN 918.1-50-GVS-R-92	30	50	M 8	28	24	92	116	12	41	36	0.2	321
GN.82610	GN 918.1-50-GVS-R-102	30	50	M 8	28	24	102	116	12	41	36	0.2	319
GN.82611	GN 918.1-50-GVS-R-112	30	50	M 8	28	24	112	116	12	41	36	0.2	328

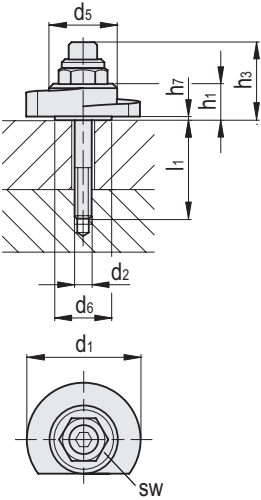


Standard machine parts



Standard machine parts

Conversion Table	
1 mm = 0.039 inch	
d3 - d1	
mm	inch
25	0.98
30	1.17
40	1.56
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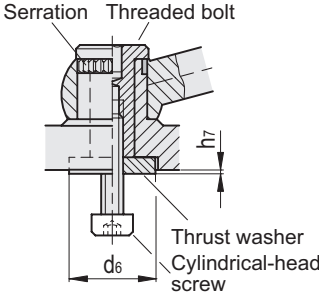
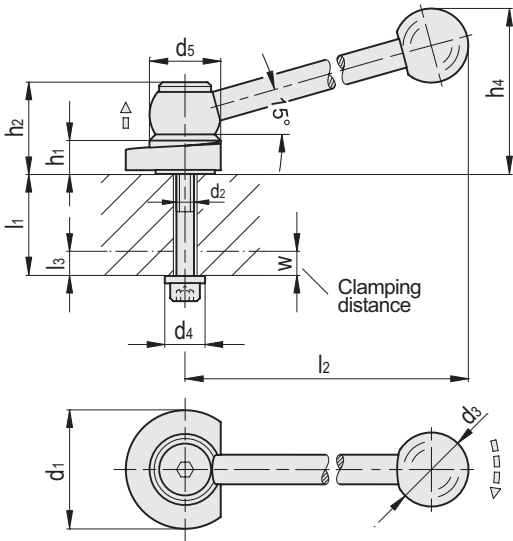
GN 918.1-SKS

METRIC

Code	Description	d1 -0.5	d2	d5	d6	l1	h1	h3	h7	sw	⚖
GN.82501	GN 918.1-40-SKS-L-15	40	M 6	24	20	15	10	26	0.2	15	88
GN.82502	GN 918.1-40-SKS-L-20	40	M 6	24	20	20	10	26	0.2	15	88
GN.82503	GN 918.1-40-SKS-L-25	40	M 6	24	20	25	10	26	0.2	15	90
GN.82504	GN 918.1-40-SKS-L-30	40	M 6	24	20	30	10	26	0.2	15	90
GN.82505	GN 918.1-40-SKS-L-35	40	M 6	24	20	35	10	26	0.2	15	92
GN.82506	GN 918.1-40-SKS-L-40	40	M 6	24	20	40	10	26	0.2	15	93
GN.82507	GN 918.1-40-SKS-L-50	40	M 6	24	20	50	10	26	0.2	15	94
GN.82508	GN 918.1-40-SKS-L-55	40	M 6	24	20	55	10	26	0.2	15	94
GN.82509	GN 918.1-40-SKS-L-60	40	M 6	24	20	60	10	26	0.2	15	96
GN.82510	GN 918.1-40-SKS-L-70	40	M 6	24	20	70	10	26	0.2	15	98
GN.82511	GN 918.1-40-SKS-L-75	40	M 6	24	20	75	10	26	0.2	15	100
GN.82512	GN 918.1-40-SKS-L-80	40	M 6	24	20	80	10	26	0.2	15	102
GN.82513	GN 918.1-40-SKS-L-90	40	M 6	24	20	90	10	26	0.2	15	104
GN.82516	GN 918.1-40-SKS-R-15	40	M 6	24	20	15	10	26	0.2	15	88
GN.82517	GN 918.1-40-SKS-R-20	40	M 6	24	20	20	10	26	0.2	15	88
GN.82518	GN 918.1-40-SKS-R-25	40	M 6	24	20	25	10	26	0.2	15	90
GN.82519	GN 918.1-40-SKS-R-30	40	M 6	24	20	30	10	26	0.2	15	90
GN.82520	GN 918.1-40-SKS-R-35	40	M 6	24	20	35	10	26	0.2	15	92
GN.82521	GN 918.1-40-SKS-R-40	40	M 6	24	20	40	10	26	0.2	15	93
GN.82522	GN 918.1-40-SKS-R-50	40	M 6	24	20	50	10	26	0.2	15	94
GN.82523	GN 918.1-40-SKS-R-55	40	M 6	24	20	55	10	26	0.2	15	94
GN.82524	GN 918.1-40-SKS-R-60	40	M 6	24	20	60	10	26	0.2	15	96
GN.82525	GN 918.1-40-SKS-R-70	40	M 6	24	20	70	10	26	0.2	15	98
GN.82526	GN 918.1-40-SKS-R-75	40	M 6	24	20	75	10	26	0.2	15	100
GN.82527	GN 918.1-40-SKS-R-80	40	M 6	24	20	80	10	26	0.2	15	102
GN.82528	GN 918.1-40-SKS-R-90	40	M 6	24	20	90	10	26	0.2	15	104
GN.82721	GN 918.1-50-SKS-L-12	50	M 8	28	24	12	12	31	0.2	19	160
GN.82722	GN 918.1-50-SKS-L-22	50	M 8	28	24	22	12	31	0.2	19	164
GN.82723	GN 918.1-50-SKS-L-32	50	M 8	28	24	32	12	31	0.2	19	168
GN.82724	GN 918.1-50-SKS-L-42	50	M 8	28	24	42	12	31	0.2	19	171
GN.82725	GN 918.1-50-SKS-L-52	50	M 8	28	24	52	12	31	0.2	19	176
GN.82726	GN 918.1-50-SKS-L-62	50	M 8	28	24	62	12	31	0.2	19	179
GN.82727	GN 918.1-50-SKS-L-72	50	M 8	28	24	72	12	31	0.2	19	183
GN.82728	GN 918.1-50-SKS-L-82	50	M 8	28	24	82	12	31	0.2	19	187
GN.82729	GN 918.1-50-SKS-L-92	50	M 8	28	24	92	12	31	0.2	19	189
GN.82730	GN 918.1-50-SKS-L-102	50	M 8	28	24	102	12	31	0.2	19	187
GN.82731	GN 918.1-50-SKS-L-112	50	M 8	28	24	112	12	31	0.2	19	196
GN.82735	GN 918.1-50-SKS-R-12	50	M 8	28	24	12	12	31	0.2	19	160
GN.82736	GN 918.1-50-SKS-R-22	50	M 8	28	24	22	12	31	0.2	19	164
GN.82737	GN 918.1-50-SKS-R-32	50	M 8	28	24	32	12	31	0.2	19	168
GN.82738	GN 918.1-50-SKS-R-42	50	M 8	28	24	42	12	31	0.2	19	171
GN.82739	GN 918.1-50-SKS-R-52	50	M 8	28	24	52	12	31	0.2	19	176
GN.82740	GN 918.1-50-SKS-R-62	50	M 8	28	24	62	12	31	0.2	19	179
GN.82741	GN 918.1-50-SKS-R-72	50	M 8	28	24	72	12	31	0.2	19	183
GN.82742	GN 918.1-50-SKS-R-82	50	M 8	28	24	82	12	31	0.2	19	187
GN.82743	GN 918.1-50-SKS-R-92	50	M 8	28	24	92	12	31	0.2	19	189
GN.82744	GN 918.1-50-SKS-R-102	50	M 8	28	24	102	12	31	0.2	19	187
GN.82745	GN 918.1-50-SKS-R-112	50	M 8	28	24	112	12	31	0.2	19	196

Conversion Table
1 mm = 0.039 inch

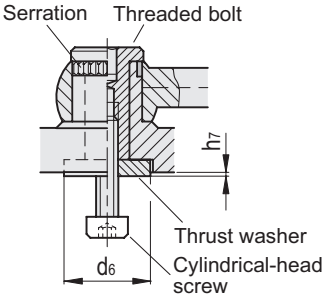
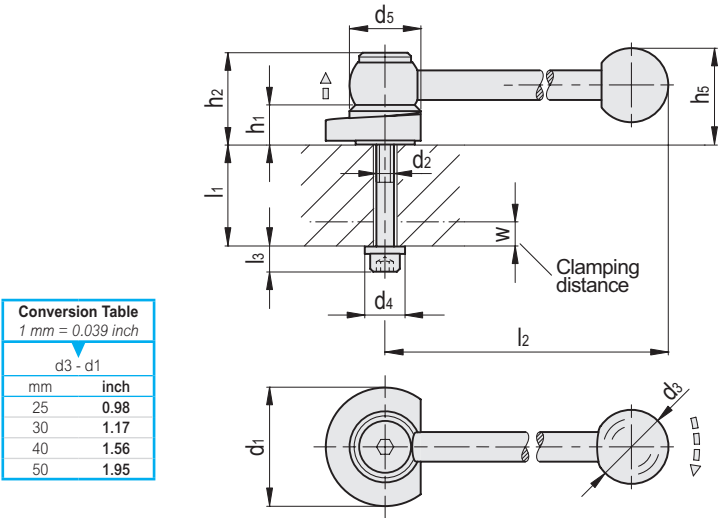
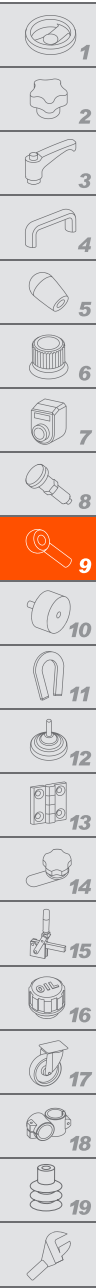
d3 - d1	
mm	inch
25	0.98
30	1.17
40	1.56
50	1.95



GN 918.1-KVB

METRIC

Code	Description	d3	d1-0.5	d2	d4	d5	d6	l1 max	l2	l3	h1	h2	h4	h7	wmax	△
GN.82391	GN 918.1-40-KVB-L-12	25	40	M 6	12	24	20	12	100	8.5	10	30.5	55	0.2	5	197
GN.82392	GN 918.1-40-KVB-L-22	25	40	M 6	12	24	20	22	100	8.5	10	30.5	55	0.2	5	199
GN.82393	GN 918.1-40-KVB-L-27	25	40	M 6	12	24	20	27	100	8.5	10	30.5	55	0.2	5	200
GN.82394	GN 918.1-40-KVB-L-32	25	40	M 6	12	24	20	32	100	8.5	10	30.5	55	0.2	5	201
GN.82395	GN 918.1-40-KVB-L-37	25	40	M 6	12	24	20	37	100	8.5	10	30.5	55	0.2	5	202
GN.82396	GN 918.1-40-KVB-L-42	25	40	M 6	12	24	20	42	100	8.5	10	30.5	55	0.2	5	203
GN.82397	GN 918.1-40-KVB-L-47	25	40	M 6	12	24	20	47	100	8.5	10	30.5	55	0.2	5	204
GN.82398	GN 918.1-40-KVB-L-57	25	40	M 6	12	24	20	57	100	8.5	10	30.5	55	0.2	5	206
GN.82399	GN 918.1-40-KVB-L-62	25	40	M 6	12	24	20	62	100	8.5	10	30.5	55	0.2	5	206
GN.82400	GN 918.1-40-KVB-L-67	25	40	M 6	12	24	20	67	100	8.5	10	30.5	55	0.2	5	207
GN.82401	GN 918.1-40-KVB-L-77	25	40	M 6	12	24	20	77	100	8.5	10	30.5	55	0.2	5	209
GN.82402	GN 918.1-40-KVB-L-82	25	40	M 6	12	24	20	82	100	8.5	10	30.5	55	0.2	5	211
GN.82406	GN 918.1-40-KVB-R-12	25	40	M 6	12	24	20	12	100	8.5	10	30.5	55	0.2	5	197
GN.82407	GN 918.1-40-KVB-R-22	25	40	M 6	12	24	20	22	100	8.5	10	30.5	55	0.2	5	199
GN.82408	GN 918.1-40-KVB-R-27	25	40	M 6	12	24	20	27	100	8.5	10	30.5	55	0.2	5	200
GN.82409	GN 918.1-40-KVB-R-32	25	40	M 6	12	24	20	32	100	8.5	10	30.5	55	0.2	5	201
GN.82410	GN 918.1-40-KVB-R-37	25	40	M 6	12	24	20	37	100	8.5	10	30.5	55	0.2	5	202
GN.82411	GN 918.1-40-KVB-R-42	25	40	M 6	12	24	20	42	100	8.5	10	30.5	55	0.2	5	203
GN.82412	GN 918.1-40-KVB-R-47	25	40	M 6	12	24	20	47	100	8.5	10	30.5	55	0.2	5	204
GN.82413	GN 918.1-40-KVB-R-57	25	40	M 6	12	24	20	57	100	8.5	10	30.5	55	0.2	5	206
GN.82414	GN 918.1-40-KVB-R-62	25	40	M 6	12	24	20	62	100	8.5	10	30.5	55	0.2	5	206
GN.82415	GN 918.1-40-KVB-R-67	25	40	M 6	12	24	20	67	100	8.5	10	30.5	55	0.2	5	207
GN.82416	GN 918.1-40-KVB-R-77	25	40	M 6	12	24	20	77	100	8.5	10	30.5	55	0.2	5	209
GN.82417	GN 918.1-40-KVB-R-82	25	40	M 6	12	24	20	82	100	8.5	10	30.5	55	0.2	5	211
GN.82621	GN 918.1-50-KVB-L-10	30	50	M 8	16	28	24	10	116	10.5	12	34.5	62	0.2	5	296
GN.82622	GN 918.1-50-KVB-L-20	30	50	M 8	16	28	24	20	116	10.5	12	34.5	62	0.2	5	298
GN.82623	GN 918.1-50-KVB-L-30	30	50	M 8	16	28	24	30	116	10.5	12	34.5	62	0.2	5	302
GN.82624	GN 918.1-50-KVB-L-40	30	50	M 8	16	28	24	40	116	10.5	12	34.5	62	0.2	5	306
GN.82625	GN 918.1-50-KVB-L-50	30	50	M 8	16	28	24	50	116	10.5	12	34.5	62	0.2	5	310
GN.82626	GN 918.1-50-KVB-L-60	30	50	M 8	16	28	24	60	116	10.5	12	34.5	62	0.2	5	313
GN.82627	GN 918.1-50-KVB-L-70	30	50	M 8	16	28	24	70	116	10.5	12	34.5	62	0.2	5	318
GN.82628	GN 918.1-50-KVB-L-80	30	50	M 8	16	28	24	80	116	10.5	12	34.5	62	0.2	5	321
GN.82629	GN 918.1-50-KVB-L-90	30	50	M 8	16	28	24	90	116	10.5	12	34.5	62	0.2	5	325
GN.82630	GN 918.1-50-KVB-L-100	30	50	M 8	16	28	24	100	116	10.5	12	34.5	62	0.2	5	329
GN.82635	GN 918.1-50-KVB-R-10	30	50	M 8	16	28	24	10	116	10.5	12	34.5	62	0.2	5	296
GN.82636	GN 918.1-50-KVB-R-20	30	50	M 8	16	28	24	20	116	10.5	12	34.5	62	0.2	5	298
GN.82637	GN 918.1-50-KVB-R-30	30	50	M 8	16	28	24	30	116	10.5	12	34.5	62	0.2	5	302
GN.82638	GN 918.1-50-KVB-R-40	30	50	M 8	16	28	24	40	116	10.5	12	34.5	62	0.2	5	306
GN.82639	GN 918.1-50-KVB-R-50	30	50	M 8	16	28	24	50	116	10.5	12	34.5	62	0.2	5	310
GN.82640	GN 918.1-50-KVB-R-60	30	50	M 8	16	28	24	60	116	10.5	12	34.5	62	0.2	5	313
GN.82641	GN 918.1-50-KVB-R-70	30	50	M 8	16	28	24	70	116	10.5	12	34.5	62	0.2	5	318
GN.82642	GN 918.1-50-KVB-R-80	30	50	M 8	16	28	24	80	116	10.5	12	34.5	62	0.2	5	321
GN.82643	GN 918.1-50-KVB-R-90	30	50	M 8	16	28	24	90	116	10.5	12	34.5	62	0.2	5	325
GN.82644	GN 918.1-50-KVB-R-100	30	50	M 8	16	28	24	100	116	10.5	12	34.5	62	0.2	5	329



Conversion Table	
1 mm = 0.039 inch	
d3 - d1	
mm	inch
25	0.98
30	1.17
40	1.56
50	1.95

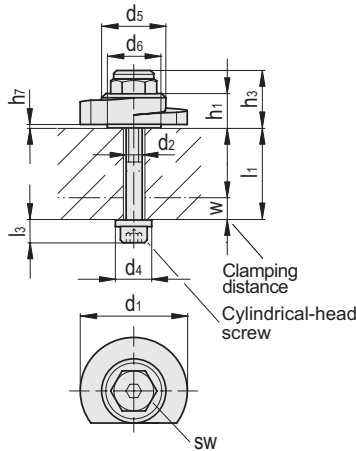
GN 918.1-GVB

METRIC

Code	Description	d3	d1 -0.5	d2	d4	d5	d6	l1 max	l2	l3	h1	h2	h5	h7	wmax	△
GN.82301	GN 918.1-40-GVB-L-12	25	40	M 6	12	24	20	12	100	8.5	10	30.5	31	0.2	5	195
GN.82302	GN 918.1-40-GVB-L-22	25	40	M 6	12	24	20	22	100	8.5	10	30.5	31	0.2	5	198
GN.82303	GN 918.1-40-GVB-L-27	25	40	M 6	12	24	20	27	100	8.5	10	30.5	31	0.2	5	199
GN.82304	GN 918.1-40-GVB-L-32	25	40	M 6	12	24	20	32	100	8.5	10	30.5	31	0.2	5	200
GN.82305	GN 918.1-40-GVB-L-37	25	40	M 6	12	24	20	37	100	8.5	10	30.5	31	0.2	5	201
GN.82306	GN 918.1-40-GVB-L-42	25	40	M 6	12	24	20	42	100	8.5	10	30.5	31	0.2	5	202
GN.82307	GN 918.1-40-GVB-L-47	25	40	M 6	12	24	20	47	100	8.5	10	30.5	31	0.2	5	203
GN.82308	GN 918.1-40-GVB-L-57	25	40	M 6	12	24	20	57	100	8.5	10	30.5	31	0.2	5	204
GN.82309	GN 918.1-40-GVB-L-62	25	40	M 6	12	24	20	62	100	8.5	10	30.5	31	0.2	5	205
GN.82310	GN 918.1-40-GVB-L-67	25	40	M 6	12	24	20	67	100	8.5	10	30.5	31	0.2	5	205
GN.82311	GN 918.1-40-GVB-L-77	25	40	M 6	12	24	20	77	100	8.5	10	30.5	31	0.2	5	207
GN.82312	GN 918.1-40-GVB-L-82	25	40	M 6	12	24	20	82	100	8.5	10	30.5	31	0.2	5	209
GN.82316	GN 918.1-40-GVB-R-12	25	40	M 6	12	24	20	12	100	8.5	10	30.5	31	0.2	5	195
GN.82317	GN 918.1-40-GVB-R-22	25	40	M 6	12	24	20	22	100	8.5	10	30.5	31	0.2	5	198
GN.82318	GN 918.1-40-GVB-R-27	25	40	M 6	12	24	20	27	100	8.5	10	30.5	31	0.2	5	199
GN.82319	GN 918.1-40-GVB-R-32	25	40	M 6	12	24	20	32	100	8.5	10	30.5	31	0.2	5	200
GN.82320	GN 918.1-40-GVB-R-37	25	40	M 6	12	24	20	37	100	8.5	10	30.5	31	0.2	5	201
GN.82321	GN 918.1-40-GVB-R-42	25	40	M 6	12	24	20	42	100	8.5	10	30.5	31	0.2	5	202
GN.82322	GN 918.1-40-GVB-R-47	25	40	M 6	12	24	20	47	100	8.5	10	30.5	31	0.2	5	203
GN.82323	GN 918.1-40-GVB-R-57	25	40	M 6	12	24	20	57	100	8.5	10	30.5	31	0.2	5	204
GN.82324	GN 918.1-40-GVB-R-62	25	40	M 6	12	24	20	62	100	8.5	10	30.5	31	0.2	5	205
GN.82325	GN 918.1-40-GVB-R-67	25	40	M 6	12	24	20	67	100	8.5	10	30.5	31	0.2	5	205
GN.82326	GN 918.1-40-GVB-R-77	25	40	M 6	12	24	20	77	100	8.5	10	30.5	31	0.2	5	207
GN.82327	GN 918.1-40-GVB-R-82	25	40	M 6	12	24	20	82	100	8.5	10	30.5	31	0.2	5	209
GN.82541	GN 918.1-50-GVB-L-10	30	50	M 8	16	28	24	10	116	10.5	12	34.5	36	0.2	5	296
GN.82543	GN 918.1-50-GVB-L-20	30	50	M 8	16	28	24	20	116	10.5	12	34.5	36	0.2	5	298
GN.82544	GN 918.1-50-GVB-L-30	30	50	M 8	16	28	24	30	116	10.5	12	34.5	36	0.2	5	302
GN.82545	GN 918.1-50-GVB-L-40	30	50	M 8	16	28	24	40	116	10.5	12	34.5	36	0.2	5	306
GN.82546	GN 918.1-50-GVB-L-50	30	50	M 8	16	28	24	50	116	10.5	12	34.5	36	0.2	5	310
GN.82547	GN 918.1-50-GVB-L-60	30	50	M 8	16	28	24	60	116	10.5	12	34.5	36	0.2	5	313
GN.82548	GN 918.1-50-GVB-L-70	30	50	M 8	16	28	24	70	116	10.5	12	34.5	36	0.2	5	318
GN.82549	GN 918.1-50-GVB-L-80	30	50	M 8	16	28	24	80	116	10.5	12	34.5	36	0.2	5	321
GN.82550	GN 918.1-50-GVB-L-90	30	50	M 8	16	28	24	90	116	10.5	12	34.5	36	0.2	5	325
GN.82542	GN 918.1-50-GVB-L-100	30	50	M 8	16	28	24	100	116	10.5	12	34.5	36	0.2	5	329
GN.82556	GN 918.1-50-GVB-R-10	30	50	M 8	16	28	24	10	116	10.5	12	34.5	36	0.2	5	296
GN.82558	GN 918.1-50-GVB-R-20	30	50	M 8	16	28	24	20	116	10.5	12	34.5	36	0.2	5	298
GN.82559	GN 918.1-50-GVB-R-30	30	50	M 8	16	28	24	30	116	10.5	12	34.5	36	0.2	5	302
GN.82560	GN 918.1-50-GVB-R-40	30	50	M 8	16	28	24	40	116	10.5	12	34.5	36	0.2	5	306
GN.82561	GN 918.1-50-GVB-R-50	30	50	M 8	16	28	24	50	116	10.5	12	34.5	36	0.2	5	310
GN.82562	GN 918.1-50-GVB-R-60	30	50	M 8	16	28	24	60	116	10.5	12	34.5	36	0.2	5	313
GN.82563	GN 918.1-50-GVB-R-70	30	50	M 8	16	28	24	70	116	10.5	12	34.5	36	0.2	5	318
GN.82564	GN 918.1-50-GVB-R-80	30	50	M 8	16	28	24	80	116	10.5	12	34.5	36	0.2	5	321
GN.82565	GN 918.1-50-GVB-R-90	30	50	M 8	16	28	24	90	116	10.5	12	34.5	36	0.2	5	325
GN.82557	GN 918.1-50-GVB-R-100	30	50	M 8	16	28	24	100	116	10.5	12	34.5	36	0.2	5	329

Conversion Table
1 mm = 0.039 inch

d3 - d1	
mm	inch
25	0.98
30	1.17
40	1.56
50	1.95



GN 918.1-SKB

METRIC

Code	Description	d1 -0.5	d2	d4	d5	d6	l1 max	l3	h1	h3	h7	wmax	sw	⚖
GN.82461	GN 918.1-40-SKB-L-12	40	M 6	12	24	20	12	8.5	10	21	0.2	5	15	88
GN.82462	GN 918.1-40-SKB-L-22	40	M 6	12	24	20	22	8.5	10	21	0.2	5	15	90
GN.82463	GN 918.1-40-SKB-L-27	40	M 6	12	24	20	27	8.5	10	21	0.2	5	15	92
GN.82464	GN 918.1-40-SKB-L-32	40	M 6	12	24	20	32	8.5	10	21	0.2	5	15	92
GN.82465	GN 918.1-40-SKB-L-37	40	M 6	12	24	20	37	8.5	10	21	0.2	5	15	94
GN.82466	GN 918.1-40-SKB-L-42	40	M 6	12	24	20	42	8.5	10	21	0.2	5	15	94
GN.82467	GN 918.1-40-SKB-L-47	40	M 6	12	24	20	47	8.5	10	21	0.2	5	15	96
GN.82468	GN 918.1-40-SKB-L-57	40	M 6	12	24	20	57	8.5	10	21	0.2	5	15	97
GN.82469	GN 918.1-40-SKB-L-62	40	M 6	12	24	20	62	8.5	10	21	0.2	5	15	98
GN.82470	GN 918.1-40-SKB-L-67	40	M 6	12	24	20	67	8.5	10	21	0.2	5	15	98
GN.82471	GN 918.1-40-SKB-L-77	40	M 6	12	24	20	77	8.5	10	21	0.2	5	15	100
GN.82472	GN 918.1-40-SKB-L-82	40	M 6	12	24	20	82	8.5	10	21	0.2	5	15	102
GN.82481	GN 918.1-40-SKB-R-12	40	M 6	12	24	20	12	8.5	10	21	0.2	5	15	88
GN.82482	GN 918.1-40-SKB-R-22	40	M 6	12	24	20	22	8.5	10	21	0.2	5	15	90
GN.82483	GN 918.1-40-SKB-R-27	40	M 6	12	24	20	27	8.5	10	21	0.2	5	15	92
GN.82484	GN 918.1-40-SKB-R-32	40	M 6	12	24	20	32	8.5	10	21	0.2	5	15	92
GN.82485	GN 918.1-40-SKB-R-37	40	M 6	12	24	20	37	8.5	10	21	0.2	5	15	94
GN.82486	GN 918.1-40-SKB-R-42	40	M 6	12	24	20	42	8.5	10	21	0.2	5	15	94
GN.82487	GN 918.1-40-SKB-R-47	40	M 6	12	24	20	47	8.5	10	21	0.2	5	15	96
GN.82488	GN 918.1-40-SKB-R-57	40	M 6	12	24	20	57	8.5	10	21	0.2	5	15	97
GN.82489	GN 918.1-40-SKB-R-62	40	M 6	12	24	20	62	8.5	10	21	0.2	5	15	98
GN.82490	GN 918.1-40-SKB-R-67	40	M 6	12	24	20	67	8.5	10	21	0.2	5	15	98
GN.82491	GN 918.1-40-SKB-R-77	40	M 6	12	24	20	77	8.5	10	21	0.2	5	15	100
GN.82492	GN 918.1-40-SKB-R-82	40	M 6	12	24	20	82	8.5	10	21	0.2	5	15	102
GN.82686	GN 918.1-50-SKB-L-10	50	M 8	16	28	24	10	10.5	12	24	0.2	5	19	160
GN.82687	GN 918.1-50-SKB-L-20	50	M 8	16	28	24	20	10.5	12	24	0.2	5	19	162
GN.82688	GN 918.1-50-SKB-L-30	50	M 8	16	28	24	30	10.5	12	24	0.2	5	19	166
GN.82689	GN 918.1-50-SKB-L-40	50	M 8	16	28	24	40	10.5	12	24	0.2	5	19	170
GN.82690	GN 918.1-50-SKB-L-50	50	M 8	16	28	24	50	10.5	12	24	0.2	5	19	174
GN.82691	GN 918.1-50-SKB-L-60	50	M 8	16	28	24	60	10.5	12	24	0.2	5	19	177
GN.82692	GN 918.1-50-SKB-L-70	50	M 8	16	28	24	70	10.5	12	24	0.2	5	19	182
GN.82693	GN 918.1-50-SKB-L-80	50	M 8	16	28	24	80	10.5	12	24	0.2	5	19	185
GN.82694	GN 918.1-50-SKB-L-90	50	M 8	16	28	24	90	10.5	12	24	0.2	5	19	189
GN.82695	GN 918.1-50-SKB-L-100	50	M 8	16	28	24	100	10.5	12	24	0.2	5	19	193
GN.82706	GN 918.1-50-SKB-R-10	50	M 8	16	28	24	10	10.5	12	24	0.2	5	19	160
GN.82707	GN 918.1-50-SKB-R-20	50	M 8	16	28	24	20	10.5	12	24	0.2	5	19	162
GN.82708	GN 918.1-50-SKB-R-30	50	M 8	16	28	24	30	10.5	12	24	0.2	5	19	166
GN.82709	GN 918.1-50-SKB-R-40	50	M 8	16	28	24	40	10.5	12	24	0.2	5	19	170
GN.82710	GN 918.1-50-SKB-R-50	50	M 8	16	28	24	50	10.5	12	24	0.2	5	19	174
GN.82711	GN 918.1-50-SKB-R-60	50	M 8	16	28	24	60	10.5	12	24	0.2	5	19	177
GN.82712	GN 918.1-50-SKB-R-70	50	M 8	16	28	24	70	10.5	12	24	0.2	5	19	182
GN.82713	GN 918.1-50-SKB-R-80	50	M 8	16	28	24	80	10.5	12	24	0.2	5	19	185
GN.82714	GN 918.1-50-SKB-R-90	50	M 8	16	28	24	90	10.5	12	24	0.2	5	19	189
GN.82715	GN 918.1-50-SKB-R-100	50	M 8	16	28	24	100	10.5	12	24	0.2	5	19	193